

Safety Data Sheet

Hazardous, Dangerous Goods

1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product Name: GECKO EPOXYFLEX HP - Part A

Recommended Use: Resin and additives used as part of epoxy-based coating material

Supplier: Crommelin
ABN: 71 619 598 752
Street Address: 72 Division Street
Welshpool WA 6106
Telephone: (08) 9458 5711

Emergency Telephone Number: 1800 655 711

2. HAZARDS IDENTIFICATION

This material is hazardous according to the criteria of Safe Work Australia GHS 7.



Signal Word

Warning

Hazard Classifications

Acute Toxicity - Oral - Category 4
Acute Toxicity - Dermal - Category 4
Sensitisation - Skin - Category 1
Germ Cell Mutagenicity - Category 2
Chronic Hazard to the Aquatic Environment - Category 2

Hazard Statements

H302 Harmful if swallowed.
H312 Harmful in contact with skin.
H317 May cause an allergic skin reaction.
H341 Suspected of causing genetic defects .
H411 Toxic to aquatic life with long lasting effects.

Prevention Precautionary Statements

P102 Keep out of reach of children.
P103 Read carefully and follow all instructions.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust, fume, gas, mist, vapours or spray.
P264 Wash hands, face and all exposed skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/protective clothing including eye/face protection.

Response Precautionary Statements

P101 If medical advice is needed, have product container or label at hand.
P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
P302+P352 IF ON SKIN: Wash with plenty of water and soap.
P310 Immediately call a POISON CENTER/doctor.

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P330 Rinse mouth.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P361+P364 Take off immediately all contaminated clothing and wash it before reuse
 P391 Collect spillage.

Storage Precautionary Statement

P405 Store locked up.

Disposal Precautionary Statement

P501 Dispose of contents/container in accordance with local, regional, national and international regulations.

Poison Schedule: Not Applicable

DANGEROUS GOOD CLASSIFICATION

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Dangerous Goods Class: 9

Australian Special Provisions; AU01: Environmentally Hazardous Substances meeting the description of UN 3077 or UN 3082 are not subject to this Code when transported by road or rail in;

- (a) packagings that do not incorporate a receptacle exceeding 500 Kg (L); or
- (b) IBCs.

International Maritime Dangerous Goods; SP375: Environmentally Hazardous Substances meeting the description of UN 3077 or UN 3082 are not subject to this Code when transported by sea and meet the following conditions:

- (a) single or inner packaging do not exceed 5 Kg (L); and
- (b) packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8

International Air Transport Association; A197: Environmentally Hazardous Substances meeting the description of UN 3077 or UN 3082 are not subject to this Code when transported by air and meet the following conditions:

- (a) single or inner packaging do not exceed 5 Kg (L)
- (b) packaging meet the general provisions of 5.0.2.4.1

3. COMPOSITION INFORMATION

CHEMICAL ENTITY	CAS NO	PROPORTION
Oxirane, 2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	25085-99-8	>60 % (w/w)
Benzyl alcohol	100-51-6	1 - 10 % (w/w)
Neodecanoic acid, oxiranylmethyl ester	26761-45-5	1 - 10 % (w/w)
Ingredients determined to be Non-Hazardous		Balance
		100%

4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

Inhalation: Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

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Skin Contact: Effects may be delayed. This material, or a component of the material, can be absorbed through the skin with resultant toxic effects. If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. If swelling, redness, blistering or irritation occurs seek medical assistance.

Eye Contact: If in eyes wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice.

Ingestion: Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Immediately call Poisons Centre or Doctor.

PPE for First Aiders: Wear safety shoes, overalls, gloves, safety glasses. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Notes to Physician: Treat symptomatically. Effects may be delayed.

5. FIRE FIGHTING MEASURES

Hazchem Code: •3Z

Suitable Extinguishing Media: If material is involved in a fire use alcohol resistant foam or dry agent (carbon dioxide, dry chemical powder).

Specific Hazards: Combustible material.

Fire Fighting Further Advice: On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILLS

Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

LARGE SPILLS

Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

Dangerous Goods - Initial Emergency Response Guide No: 171

7. HANDLING AND STORAGE

Handling: Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols.

Storage: Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Store locked up. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

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This material is classified as a Class 9 Miscellaneous Dangerous Good as per the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and/or the "New Zealand NZS5433: Transport of Dangerous Goods on Land" and must be stored in accordance with the relevant regulations.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

National Occupational Exposure Limits: No value assigned for this specific material by Safe Work Australia.

Biological Limit Values: As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

Engineering Measures: Natural ventilation should be adequate under normal use conditions.

Personal Protection Equipment: SAFETY SHOES, OVERALLS, GLOVES, SAFETY GLASSES.

Personal protective equipment (PPE) must be suitable for the nature of the work and any hazard associated with the work as identified by the risk assessment conducted.

Wear safety shoes, overalls, gloves, safety glasses. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

Hygiene Measures: Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

9. PHYSICAL AND CHEMICAL PROPERTIES

Form:	Viscous Liquid
Colour:	Clear
Odour:	Mild
Solubility:	Insoluble in water
Specific Gravity:	1.1
Relative Vapour Density (air=1):	>1
Vapour Pressure:	N Av
Flash Point (°C):	N App
Explosion/Flammability Limits:	N App
Autoignition Temperature (°C):	N Av
Melting/Freezing Point/Range (°C):	N Av
Boiling Point/Range (°C):	>200
pH:	N App
Viscosity:	N Av
Total VOC (g/Litre):	N Av

(Typical values only - consult specification sheet)
N Av = Not available, N App = Not applicable

10. STABILITY AND REACTIVITY

Chemical Stability: This material is thermally stable when stored and used as directed.

Conditions to Avoid: Elevated temperatures and sources of ignition.

Incompatible Materials: Oxidising agents.

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Hazardous Decomposition Products: Oxides of carbon and nitrogen, smoke and other toxic fumes.

Hazardous Reactions: No known hazardous reactions.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects

Inhalation: Material may be an irritant to mucous membranes and respiratory tract.

Skin Contact: Harmful in contact with skin. Can be absorbed through the skin with resultant toxic effects. Contact with skin may result in irritation. A skin sensitiser. Repeated or prolonged skin contact may lead to allergic contact dermatitis.

Ingestion: Harmful if swallowed. Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract.

Eye Contact: May be an eye irritant.

Acute Toxicity

Inhalation: This material has been classified as not hazardous for acute inhalation exposure. Acute toxicity estimate (based on ingredients): $LC_{50} > 20.0$ mg/L for vapours or $LC_{50} > 5.0$ mg/L for dust and mist.

Skin Contact: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): $1,000 < LD_{50} \leq 2,000$ mg/Kg bw

Ingestion: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): $300 < LD_{50} \leq 2,000$ mg/Kg bw

Corrosion/Irritancy: Eye: this material has been classified as not corrosive or irritating to eyes. Skin: this material has been classified as not corrosive or irritating to skin.

Sensitisation: Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as a Category 1 Hazard (skin sensitiser).

Aspiration Hazard: This material has been classified as not an aspiration hazard.

Specific Target Organ Toxicity (Single Exposure): This material has been classified as not a specific hazard to target organs by a single exposure.

Chronic Toxicity

Mutagenicity: This material has been classified as a Category 2 Hazard.

Carcinogenicity: This material has been classified as not a carcinogen.

Reproductive Toxicity (Including via Lactation): This material has been classified as not a reproductive toxicant.

Specific Target Organ Toxicity (Repeat Exposure): This material has been classified as not a specific hazard to target organs by repeat exposure.

12. ECOLOGICAL INFORMATION

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Avoid contaminating waterways.

Acute Aquatic Hazard: This material has been classified as not hazardous for acute aquatic exposure. Acute toxicity estimate (based on ingredients): > 100 mg/L

Long-Term Aquatic Hazard: This material has been classified as a Category Chronic 2 Hazard. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients): 1 - 10 mg/L, where the substance is not rapidly degradable and/or BCF \geq 500 and/or log K_{ow} \geq 4.

Ecotoxicity: No information available.

Persistence and Degradability: No information available.

Bioaccumulative Potential: No information available.

Mobility: No information available.

13. DISPOSAL CONSIDERATIONS

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see "Section 8. Exposure Controls and Personal Protection" of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

14. TRANSPORT INFORMATION

ROAD AND RAIL TRANSPORT

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Australian Special Provisions; AU01: Environmentally Hazardous Substances meeting the description of UN 3077 or UN 3082 are not subject to this Code (ADG 07) when transported by road or rail in;

- (c) packagings that do not incorporate a receptacle exceeding 500 Kg (L); or
- (d) IBCs.



UN No: 3082

Dangerous Goods Class: 9

Packing Group: III

Hazchem Code: •3Z

Emergency Response Guide No: 171

Limited Quantities 5 L

Proper Shipping Name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)

Segregation Dangerous Goods: Not to be loaded with explosives (Class 1). Note 1: Materials that are fire risks are incompatible with oxidising agents (Class 5.1) or organic peroxides (Class 5.2). Exemptions may apply.

MARINE TRANSPORT

Product Name: GECKO EPOXYFLEX HP - Part A

Reference No: CR002401

Issued: 2026-01-05

Version:

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Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea. This material is classified as a Marine Pollutant (P) according to the International Maritime Dangerous Goods Code.

International Maritime Dangerous Goods; SP375: Environmentally Hazardous Substances meeting the description of UN 3077 or UN 3082 are not subject to this Code (IMDG 2024) when transported by sea and meet the following conditions:

- (a) single or inner packaging do not exceed 5 Kg (L); and
- (b) packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8



UN No:	3082
Dangerous Goods Class:	9
Packing Group:	III
Limited Quantities:	5 L
Proper Shipping Name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)

AIR TRANSPORT

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.



UN No:	3082
Dangerous Goods Class:	9
Packing Group:	III
Limited Quantities:	5kg G
Proper Shipping Name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)

15. REGULATORY INFORMATION

This Material is not Subject to the Following International Agreements:

Montreal Protocol (Ozone depleting substances)
 The Stockholm Convention (Persistent Organic Pollutants)
 The Rotterdam Convention (Prior Informed Consent)
 Basel Convention (Hazardous Waste)
 International Convention for the Prevention of Pollution from Ships (MARPOL)

This Material/Constituent(s) is Covered by the Following Requirements:

The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic Goods Act (Commonwealth): Not Applicable.

AICIS Status: All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC).

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16. OTHER INFORMATION

Reason for issue: Product name change

This information was prepared in good faith from the best information available at the time of issue. It is based on the present level of research and to this extent we believe it is accurate. However, no guarantee of accuracy is made or implied and since conditions of use are beyond our control, all information relevant to usage is offered without warranty. The manufacturer will not be held responsible for any unauthorised use of this information or for any modified or altered versions.

If you are an employer it is your duty to tell your employees, and any others that may be affected, of any hazards described in this sheet and of any precautions that should be taken.

Safety Data Sheets are updated frequently. Please ensure you have a current copy.